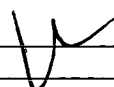


Date: Tuesday, 29/04/2008 10:35:44 AM
 User: Linda Lacelle

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	SADDLE KIT
Job Number :	38879		
Estimate Number :	10943		
P.O. Number :		Part Number :	K10004
This Issue :	29/04/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	K10004 REV C
First Issue :	/ /	Project Number :	N/A
Previous Run :	38364	Drawing Revision :	C
Written By :		Material :	
Checked & Approved By :		Due Date :	06/05/2008
Comment :	Est : D 05.07.22 Reformat; Added D3428-3 per CHG003KJ/J LM		
		Qty:	3 Um: Each

Additional Product

Job Number:



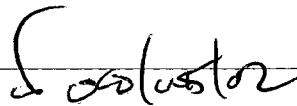
Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile for D205-594-011/-013/-015 & D412-652-011/-21 and type labels per PPP K10004 CHG003



JLD

08.4.30

2.0	D205641011	Ground Handling Wheel
-----	------------	-----------------------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

GHW Kit

Qty	Part Number	Description	Batch
2	D205-641-011	GHW Kit	38530 3Y

38389 3Y SP

3.0	D2570	Bushing
-----	-------	---------



Comment: Qty.: 32.0000 Each(s)/Unit Total : 96.0000 Each(s)

Bushing

Pick:

Qty	Part Number	Description	Batch
32	D2570	Bushing	1310437

37748 72 SP

4.0	D2968041	Tow Ring
-----	----------	----------



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Tow Ring

Pick:

Qty	Part Number	Description	Batch
2	D2968-041	Tow Ring	36322

815/1 SP

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 29/04/2008 10:35:44 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 38879

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D34283

Placard



Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

Placard

Pick:

Qty	Part Number	Description
1	D3428-3	Placard

Batch

36483

SP

6.0

D5951

Saddle, 205



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description
2	D5951	Saddle

Batch

38365

SP

7.0

D5953

Saddle, 205



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description
2	D5953	Saddle

Batch

38366

SP

8.0

D5955

Saddle, 205



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description
2	D5955	Saddle

Batch

38690

38367 2x

SP

9.0

D5957

Saddle, 205



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Saddle

Pick:

Qty	Part Number	Description
2	D5957	Saddle

Batch

38368

8/11/20

SP

Date: Tuesday, 29/04/2008 10:35:44 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 38879

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

X 10.0 AN451A Bolt  

Comment: Qty.: 16.0000 Each(s)/Unit Total : 48.0000 Each(s)

Bolt

Pick:



Qty Part Number Description
16 AN4-51A Bolt

Batch

106662
107337

1 07755

SP

X 11.0 AN515A Bolt  

Comment: Qty.: 32.0000 Each(s)/Unit Total : 96.0000 Each(s)

Bolt



Pick:

Qty Part Number Description
32 AN5-15A Bolt

Batch

107737

SP

X 12.0 AN536A Bolt  

Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

BOLT



Pick:

Qty Part Number Description
2 AN5-36A Bolt

Batch

107013

SP

S 13.0 AN542A Bolt  

Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

Pick:



Qty Part Number Description
2 AN5-42A Bolt

Batch

107905

8/3/2

SP

X 14.0 AN543A Bolt  

Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

Pick:

Qty Part Number Description
2 AN5-43A Bolt

Batch

M104118 3Y

8/4/30

SP

Date: Tuesday, 29/04/2008 10:35:44 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 38879

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

H 15.0

AN545A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Bolt

Pick:

Qty	Part Number	Description	Batch
2	AN5-45A	Bolt	M106785

SP

H 16.0

AN960JD516

Washer



Comment: Qty.: 80.0000 Each(s)/Unit Total : 240.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
80	AN960JD516	Washer	107008

SP

H 17.0

AN9704

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 6.0000 Each(s)

Washer

Pick:

Qty	Part Number	Description	Batch
2	AN970-4	Washer	107242

SP

H 18.0

MS21042L4

Nut



Comment: Qty.: 18.0000 Each(s)/Unit Total : 54.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
18	MS21042L4	Nut	106051

SP

H 19.0

MS21042L5

Nut



Comment: Qty.: 40.0000 Each(s)/Unit Total : 120.0000 Each(s)

Nut

Pick:

Qty	Part Number	Description	Batch
40	MS21042L5	Nut	106785

8/4/30

SP

Date: Tuesday, 29/04/2008 10:35:44 AM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE KIT

Job Number: 38879

Part Number: K10004

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT KITS 100% FOR COMPLETENESS

08/05/02 (E3)

21.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: E

8/5/2

3x

S/D

22.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/05/02

9/2

Job Completion



MF 08-05-02